

# TECNA Model 4649

## 25 kVA Rocker Arm Spot Welder

**IN-STOCK** READY TO SHIP



TECNA MODEL		4649
		25 kVA Rocker Arm Welder
Usage	Work Type	Production
	Welding Type	Spot Welding Only
	Throat Depth*	Adjustable: 15" - 27"
Capability	Cold Rolled or Galvanized Steel	20 Gauge and Thinner
	Stainless Steel	22 Gauge and Thinner
	Aluminum	Not Recommended
Utilities	Power Requirements	220 VAC / 60 Hz, 1-Phase, 100 A or 480 VAC / 60 Hz, 1-Phase, 50 A
	Compressed Air Supply	Minimum 80 PSI, Clean and Dry Air
	Water Cooling Requirement	Yes, Not Included
Featured Accessory		WR1100 and Soft Touch

\* Capability calculated on shortest throat depth.

Ask about optional weld checker, force gauge and tip dresser.



**DYNAFLUX**  
WR1100 V/G  
Cooling System



**WSI** WELD SYSTEMS INTEGRATORS, INC.  
RESISTANCE WELDING. SOLVED.

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