



Gladwin Machinery Solutions, LLC.

<https://www.gladwinmachinery.com>



TE7915 - Pedestal Kit



TE4649



TE6122



TE3680Si



R2000

MODEL		TE7915	TE4649	TE6122	TE3680Si
		6 kVA Pedestal Weld Gun	25 kVA Rocker Arm Spot Welder	90 kVA MFDC Press-Type Spot / Projection Welder	Industrial Welding Station
Usage	Work Type	Light Duty, no Production	Production		Light Production
	Welding Type	Spot Welding	Spot Welding	Spot, Nut, Stud, or Fastener Welding	Spot Welding
	Throat Depth*	Customer Selectable: 5, 10, 14 and 20"	Adjustable: 15" - 27"	Fixed: 23" Spot 16" Nut, Stud or Fastener Welding	C-Arm: 3.4, 8, 14, 20 and 25" (X-Arm Available Upon Request)
Capability	Cold Rolled or Galvanized Steel	16 Gauge and Thinner	20 Gauge and Thinner	12 Gauge and Thinner	Up to 1/4" (3 Gauge) Total Thickness
	Stainless Steel	22 Gauge and Thinner	22 Gauge and Thinner	16 Gauge and Thinner	
	Aluminum	Not Recommended	Not Recommended	14 Gauge and Thinner	
Utilities	Power Requirements	220 VAC / 60 Hz, 1-Phase, 20 A	220 VAC / 60 Hz, 1-Phase, 100 A or 480 VAC / 60 Hz, 1-Phase, 50 A	480 VAC / 60 Hz, 3-Phase, 100 A	220 or 480 VAC / 60 Hz, 1-Phase, 50 A
	Compressed Air Supply	Minimum 80 PSI, Clean and Dry Air	Minimum 80 PSI, Clean and Dry Air		Minimum 90 PSI Recommended 120 PSI (Air Booster Module Option)
	Water Cooling Required	YES - Included	YES - Not Included		YES - Included
WSI PRICE		\$6,725	\$11,050	\$71,200	\$23,500
Optional Cooling System Price		VH1000 V/G Recirculator - Included	WR1100 V/G Recirculator \$1,480	M10 Chiller \$7,956	-
Optional Safety System Price		-	Soft Touch Safety System \$8,816	Soft Touch Safety System \$8,816	-
Selectable Arms	5" Arms - \$397	-	-	-	3.4" Arms - Included
	10" Arms - \$487	-	-	-	8" Arms - Call WSI
	14" Arms - \$532	-	-	-	14" Arms - Call WSI
	20" Arms - \$626	-	-	-	20" Arms - Call WSI
	-	-	-	-	25" Arms - Call WSI

MODEL	Dynaflux R2000
	Water Recirculator
PSI	Factory Set - 50 PSI Adjustable to 100 PSI
Reservoir	6 Gallon Reservoir (15 Gallon Available)
BTU	30,000
Power Requirements	115 VAC / 60 Hz, 1-Phase, 13.4 A
Connections	8' Power Cord
	1/4" FPT (Water In/Out) with 5/8" LH Standard Inert Gas Fitting
Dimensions	23" L x 16" W x 19.5" H
Net Weight	68 lbs.
Packaging	Foam Packed
WSI PRICE	\$2,395

Schaumburg, IL – 847-490-3500

Menomonee Falls, WI – 262-703-0400

Fridley, MN – 763-574-9000

Parkville, MO – 816-777-5999

* Capability calculated on shortest throat depth.

Ask about optional weld checker, force gauge and tip dresser.